



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3910-1
Job Sheet 175194



Part No: D3910-1

Job Qty: 20 ea

Part Name: Crosstube Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/5/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: D3910 REV.E IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	20 pcs		4/5/18	0.00	0.00	Purchasing		At 1864/03
120	Packaging	20 pcs		4/5/18	0.00	0.00	Packaging2		At 1864/03
130	QC	20 pcs		4/5/18	0.00	0.00	QC6		11 APR 04 2018
180	Packaging	20 pcs		4/5/18	0.00	0.00	Packaging3-2		21 APR 04 2018
190	QC21-SA	20 Ea		4/5/18	0.00	0.00	QC21		21 APR 05 2018

Part Op 110 - ISSUE PO TO METEC, NOTE ALODINE AND PAINT AS PER QSI 005
Descriptions: 120 - Ensure C of C is attach

P10: 39445

MAR 29 2018

9-80 DAS 13 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	2.6000 ft (.13 ea)	110-Purchasing	5057731
D3910-1P	Crosstube Lug	20 pcs (1 ea)	110-Purchasing	5057730

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	3	763	0
	D3910-1P	20	0	0



PART NO: D3910-1
Serial No/Batch: S057733
Revision:
Operation:
Change No:

Packaging

Mfg Date: 04/03/18
Job No: 175194

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crosstube Lug	4.450Inches ± 0.030	4.480 4.420		
2	Crosstube Lug	1.380Inches ± 0.030	1.410 1.350		
3	Crosstube Lug	0.270Inches ± 0.030	0.300 0.240	reference	
4	Crosstube Lug	0.310Inches ± 0.030	0.340 0.280		
5	Crosstube Lug	0.735Inches ± 0.010	0.745 0.725	reference	
6	Crosstube Lug	2.200Inches ± 0.030	2.230 2.170		
7	Crosstube Lug	0.375Inches ± 0.010	0.385 0.365		
8	Crosstube Lug	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
9	Crosstube Lug	0.380Inches ± 0.030	0.410 0.350	Radius	
10	Crosstube Lug	0.380Inches ± 0.030	0.410 0.350		
11	Crosstube Lug	0.625Inches ± 0.010	0.635 0.615		
12	Crosstube Lug	0.375Inches ± 0.010	0.385 0.365		
13	Crosstube Lug	3.700Inches ± 0.010	3.710 3.690		
14	Crosstube Lug	0.625Inches ± 0.010	0.635 0.615		
15	Crosstube Lug	0.375Inches ± 0.010	0.385 0.365		
16	Crosstube Lug	0.340Inches ± 0.030	0.370 0.310	Radius	

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Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039445

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039445

PO Date: 3/28/18

Due Date: 4/18/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED

MAR 29 2018

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3910-1P			Crosstube Lug As Per Dwg D3910 Rev. E Alodine and Paint as pe QSI 005 175194	Firmed	4/5/18	20 pcs	0 pcs	20 pcs	\$16.10/pcs	\$322.00
				175110	Firmed	4/18/18	20 pcs	0 pcs	20 pcs	\$16.10/pcs	\$322.00
Sub Total:							40	0	40		\$644.00
2	D4091-1P			Lug As Per Dwg D4091 Rev. A	Firmed	4/18/18	30 pcs	0 pcs	30 pcs	\$16.10/pcs	\$483.00

Line Item Note job no. 175111

Grand Total: \$1,127.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

CL

**DAS
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9-89**

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20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
30	D3910-1	Crosstube Lug	39445
	Paint Batch # 21566	Material Batch # 160522	

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Heather Nixon", is written over the printed name.

Heather Nixon

Vankleek Hill, April 2, 2018